

*Easy Dunker Arm  
Conversion Kit*  
**Packing List**

---

<u>Description</u>	<u>Quantity</u>
Target Arm	1
Pivot Point Plate	1
3/8" x 2 1/2" Hex Head Bolts w/Lock Nuts	2



# *Easy Dunker Arm Conversion Kit*

## **Instructions**

1. Using a cutting torch or grinder, carefully cut off the old slotted steel piece on the right side of the tank (Facing the tank). Try not to damage the existing frame.
2. Grind off any remaining bits of weld to leave a flat surface.
3. Before bolting or welding the pivot point on the right side of the frame (viewing the tank from the front), clamp the pivot point to the frame and insert the new arm. Check to see if the arm is level. The bottom edge of the pivot point should be approximately 50" from the bottom of the frame, and the pivot point should be turned so that the slot is closest to the "tire side" of the frame. Adjust as needed. Once the pivot point is in place, either bolt or weld to the frame. ***Welding is recommended.***
4. Please note that the new style arm no longer requires a cradle (the rectangular box on the wing). If your dunk tank wing has a cradle on it, remove it. The arm is now free-floating to insure better movement and trigger activation.
5. Your new dunk tank arm does not require target pins to secure the target. Simply remove the existing pins and screw the target into the end of the arm until snug. ***Do not over tighten!***

# *Easy Dunker Arm Conversion Kit*

## **Instructions, Continued**



Before bolting or welding the pivot point on the right side of the frame (viewing the tank from the front), clamp the pivot point to the frame and insert the new arm. Check to see if the arm is level. The bottom edge of the pivot point should be approximately 50" from the bottom of the frame, and the pivot point should be turned so that the slot is closest to the "tire side" of the frame.

